Sigen Gateway (C120-6, TPLV C70-6) Installation Guide



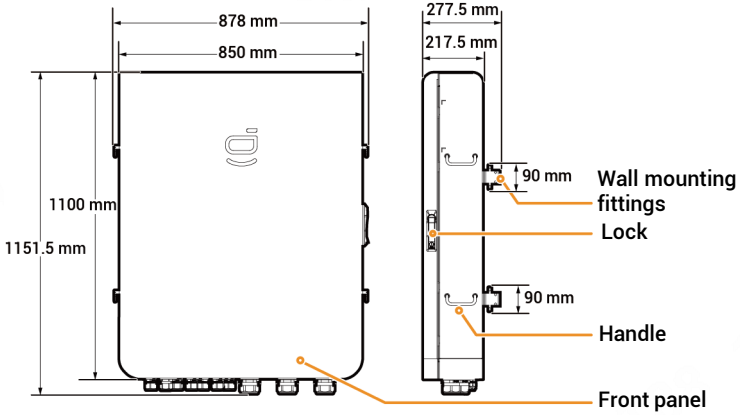
Version: 03
Release date: 2025-03-27

Caution

- Only trained or qualified persons with electrical engineering knowledge can work directly on the equipment.
- Operators should be familiar with national and local laws, regulations, and standards, and the compositions and operating principles of relevant systems.
- Before operations, please carefully read operating requirements and precautions in this document and User Manual. Any equipment damage caused by improper operation will not be covered under warranty.

1 Product Description

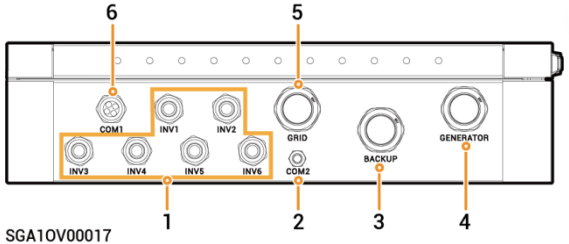
1.1 Appearance and Dimensions



SGA1OV00086

1.2 Port Description

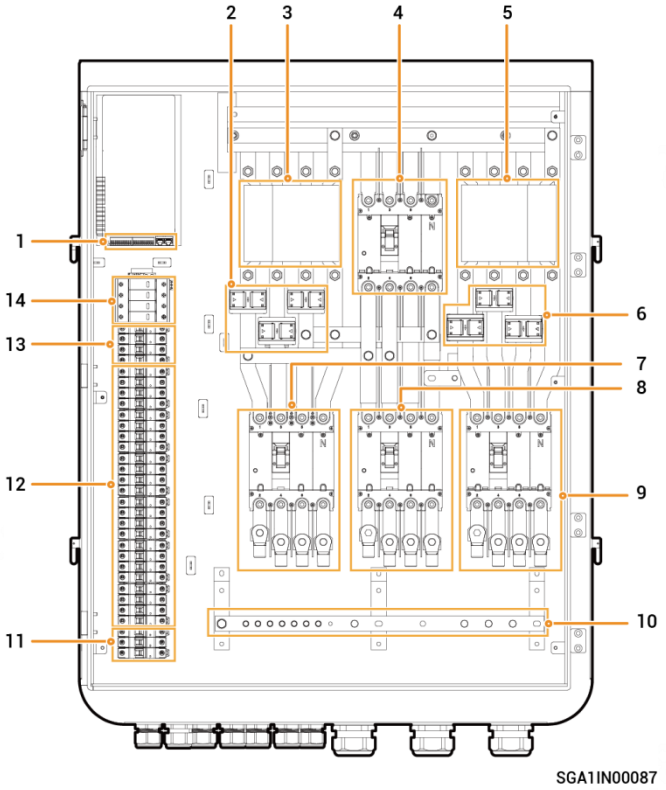
Bottom view



SGA1OV00017

No.	Name	Marking
1	Inverter routing hole	INV1 to INV6
2	(Reserved) Routing hole for communication cable	COM2
3	Routing hole for backup loads	BACKUP
4	Routing hole for diesel generator	GENERATOR
5	Routing hole for power grid	GRID
6	Routing hole for FE, DI, and DO communication cables	COM1

Interior view of Sigen Gateway (C120-6, TPLV C70-6) (Gateway for short)



No.	Name
1	FE, DI, and DO interfaces
2	Grid current transformer
3	Grid contactor KM1
4	Bypass switch QS1
5	Diesel generator contactor KM2
6	Diesel generator current transformer
7	Molded case circuit breaker QF1 (connecting to the power grid)
8	Molded case circuit breaker QF3 (connecting to the backup load)
9	Molded case circuit breaker QF2 (connecting to the diesel generator)
10	Grounding copper busbar
11	(Reserved) molded case circuit breaker QF11
12	Molded case circuit breakers QF5 to QF10 (connecting to inverters)
13	Surge protective device switch QF4
14	Surge protective device FC1

2 Inspections Before Installation

- Check whether the components are entirely supplied against the packing list and whether the appearance is in good condition. For any problem, contact your sales representative.
- Parts and accessories supplied with the packing box are personal assets of the owner and must not be taken away from the installation site.
- Check personal protective equipment and installation tools to ensure that they are complete; If not, please make them up.
- Check and ensure the completeness of personal protective equipment and installation tools; replenish if necessary.

Safety Devices


Safety hat


Goggles

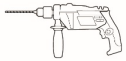

Dust mask


Protective gloves

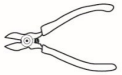

Insulating gloves

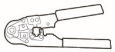

Insulating shoes

Installation Tools


Power drill


Vacuum cleaner


Wire cutter


Network cable pliers


Crimping pliers

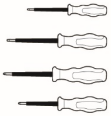

Wire stripper


Scissors


Cable ties


Heat shrinkable sleeve


Heat gun

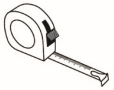

Insulated screwdriver set

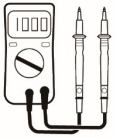

Insulated sleeve set

Torque socket wrench


Marker


Level


Tape measure


Multimeter


Rubber mallet

Self-supplied Cables

Caution

The specification of installer-provided cables shall meet the cable laws and standards of the countries/regions.

No.	Cable name		Recommended specification
1	AC cable	Used to connect an inverter	0.6 kV/1 kV five-core copper cable for outdoor use (L1, L2, L3, N, PE) Cross-sectional area of conductor: 16 mm²; cable OD: 21 mm
2		Used to connect a backup load	0.6 kV/1 kV five-core copper cable for outdoor use (L1, L2, L3, N, PE) Cross-sectional area of conductor: 70 mm² to 95 mm²; cable OD: 36 mm to 43 mm OT terminal: M12 
3		Used to connect to the power grid	
4		Used to connect a diesel generator	
5	RJ45 network cable		Eight-core shielded twisted pair for outdoor use Cross-sectional area of conductor: 0.13 mm² to 0.2 mm²; cable OD: 4 mm to 7.5 mm Single cable length: ≤ 100 m[1]
6	DI/DO signal cable		Two-core shielded cable for outdoor use Cross-sectional area of conductor: 0.2 mm² to 1.5 mm²; cable OD: 2 mm to 4 mm

Note [1]: The cable length should be limited for good communication. Too long cable degrades the communication effect.

Tips

- Before installing the equipment, please be sure to carefully read the following installation requirements. The company will not be liable for any functional abnormalities or damages arising from the operation of the equipment if the installation requirements are not followed, even in cases leading to personal safety incidents.
- During actual installation, the selection of installation location should also comply with local regulations such as fire safety and environmental protection. The specific installation location planning should be based on the installer or EPC (Engineering, Procurement, Construction).

Installation Environment

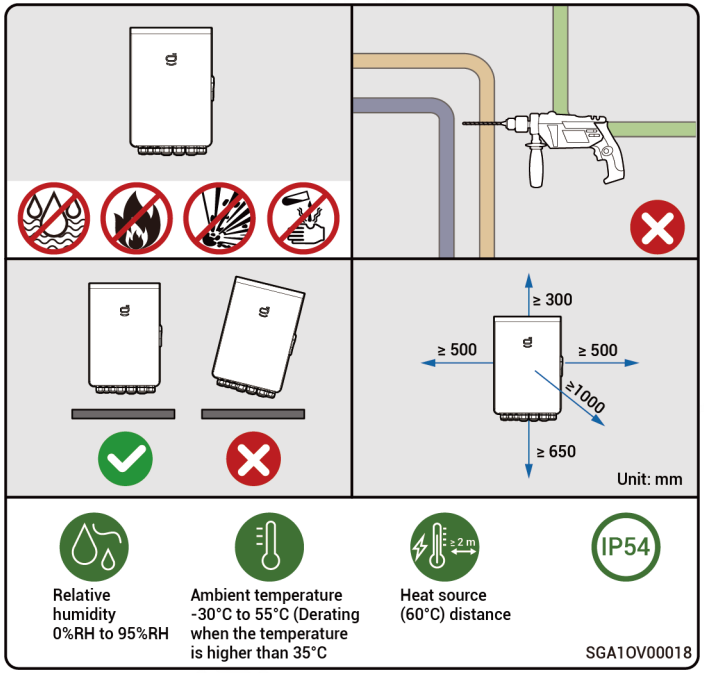
- Do not install the equipment in a smoky, flammable, or explosive environment.
- Do not install the equipment in an environment with conductive metal dust or magnetic dust.
- Do not install the equipment in an environment that is prone to mold and fungi.
- Avoid exposing the equipment to direct sunlight, rain, standing water, snow, or dust. Install the equipment in a sheltered place. Take preventive measures in operating areas prone to natural disasters such as floods, mudslides, earthquakes, and typhoons.
- Do not install the equipment in an environment with strong electromagnetic interference.
- The temperature and humidity of the installation environment should meet equipment requirements.
- The equipment should be installed in an area that is at least 500 m away from corrosion sources that may result in salt damage or acid damage (corrosion sources include but are not limited to seaside, thermal power plants, chemical plants, smelters, coal plants, rubber plants, and electroplating plants).

Installation Location

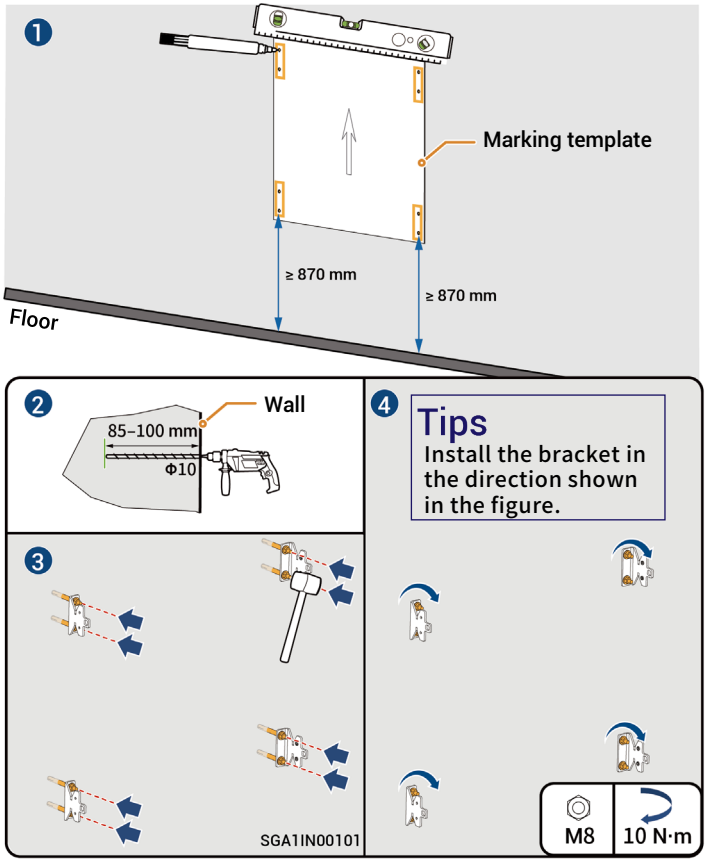
- Do not tilt the equipment or place it upside down. Ensure that the equipment is horizontally installed.
- Do not install the equipment in a place with fire hazards or is prone to moisturizing.
- Do not install the equipment in a sealed, poorly ventilated location without fire protection measures and difficult access for firefighters.
- Do not install the equipment under water sources, including but not limited to water pipes and air conditioner outlet windows, where condensate or water leakage may occur. Otherwise, liquid may enter the equipment and cause short circuit.
- Do not install the equipment in mobile scenarios such as recreational vehicles, cruise ships, and trains.
- The equipment is hot when it is running. If the equipment is installed indoors, please ensure good indoor ventilation and avoid significant indoor temperature rise by more than 3°C while the equipment is running. Otherwise, the equipment will be derated.
- The equipment generates heat when it is running. Do not install the equipment in areas easily accessible to heat dissipation surfaces.
- You are advised to install the equipment in a location where you can easily access, install, operate, maintain it, and view the indicator status.
- The on-grid/off-grid switchover makes noise. It is recommended that the equipment be installed near the AC distribution box, away from the rest area.

Installation Base

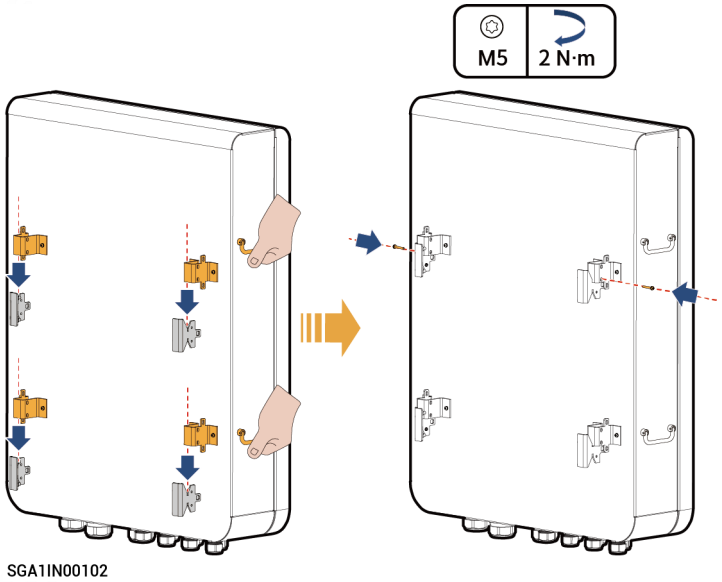
- Do not install the equipment on a flammable base.
- The installation base should meet the load-bearing requirement and should be free of adverse geological conditions including but not limited to rubber soil and soft soil. Solid brick-concrete structures and concrete walls are recommended.
- The installation base should be flat, and the installation area should meet the installation space requirements.
- No plumbing or electrical alignments should be inside the installation base to avoid potential drilling hazards during equipment installation.



1


1
Marking template
≥ 870 mm
≥ 870 mm
Floor
2
Wall
85–100 mm
Φ10
3
SGA1IN00101
4
Tips
Install the bracket in the direction shown in the figure.
M8
10 N·m

2


M5
2 N·m
SGA1IN00102

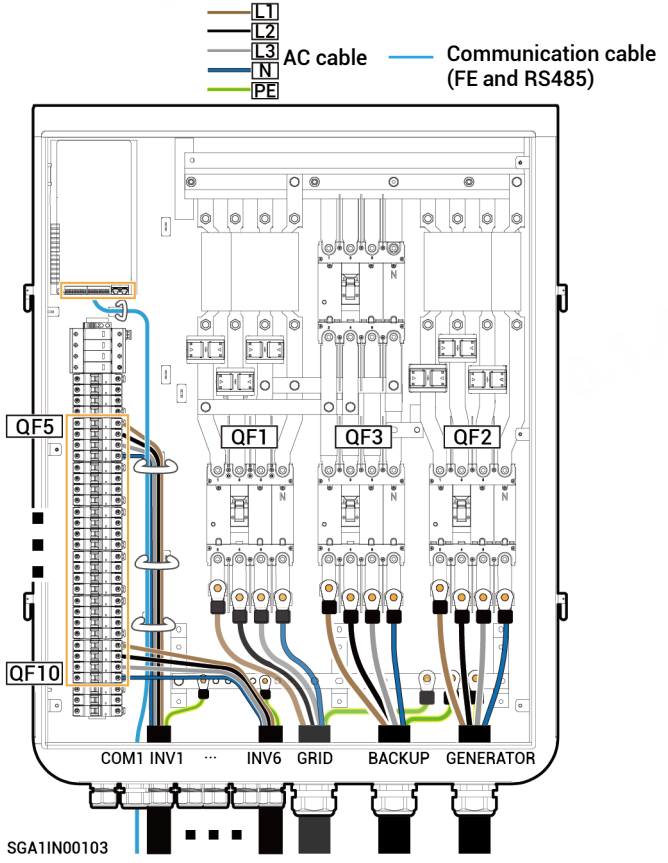
5.1 Recommended Routing

Danger

Do not perform operations on the equipment with power on. Before operation, please make sure all power supplies to the equipment have been disconnected, including but not limited to the grid side, inverter and diesel generator power switches.

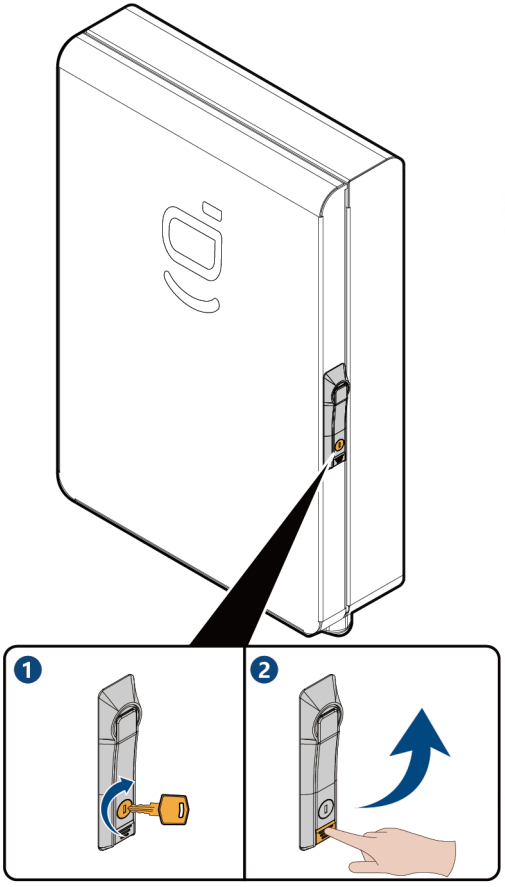
Caution

- Connect cables according to the corresponding labels to prevent personal injury and equipment damage caused by incorrect cable connection.
- To ensure that the inverters, loads, and the Gateway are connected to the common ground point, connect the PE cable.



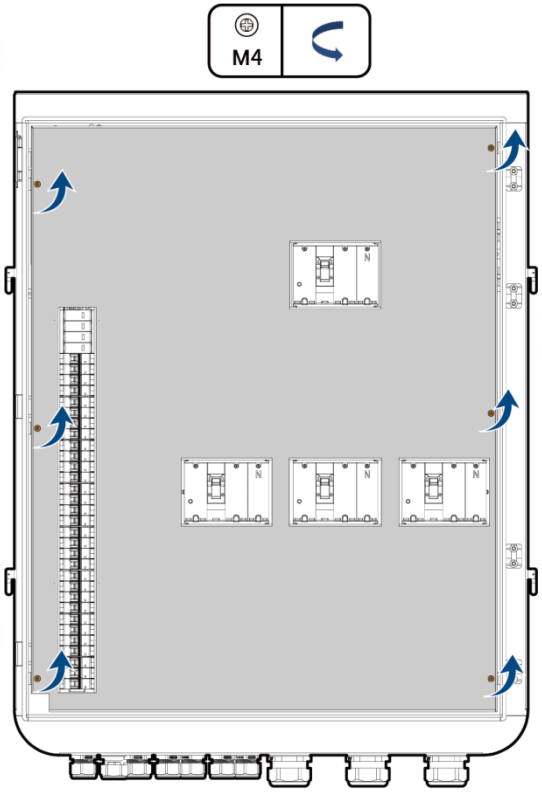
5.2 Opening Equipment Door

1



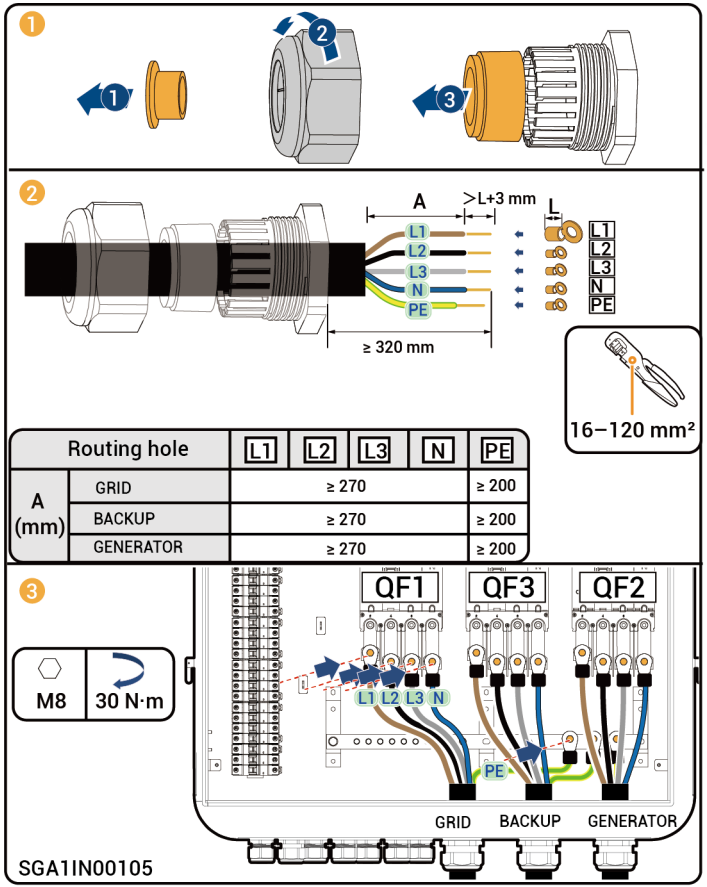
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2



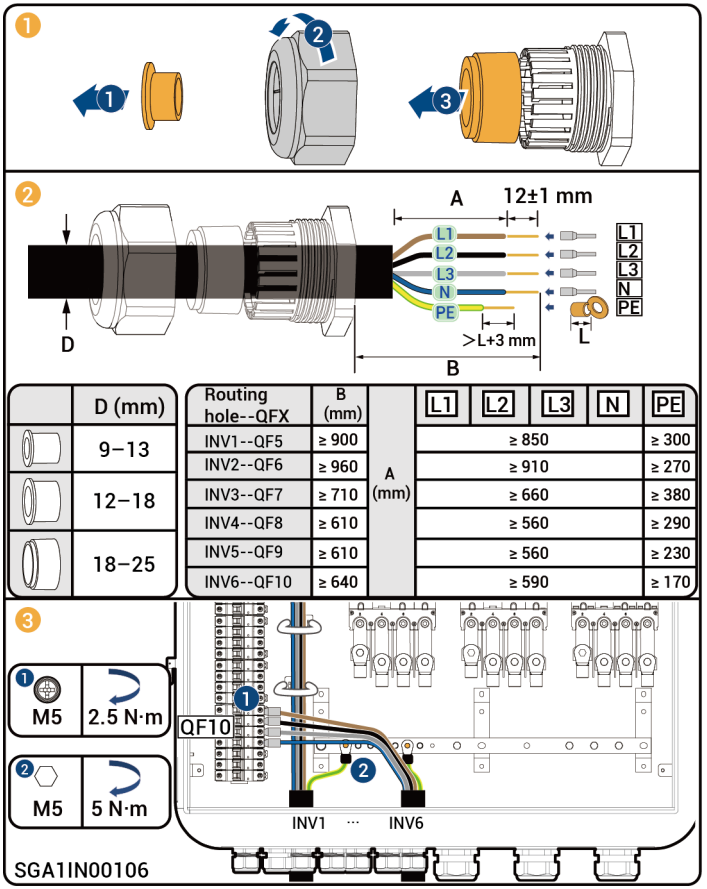
SEA1IN00104

5.3 Connecting Power Grid/Backup Load/Diesel Generator



Routing hole		L1	L2	L3	N	PE
A (mm)	GRID	≥ 270				≥ 200
	BACKUP	≥ 270				≥ 200
	GENERATOR	≥ 270				≥ 200

5.4 Connecting Inverters



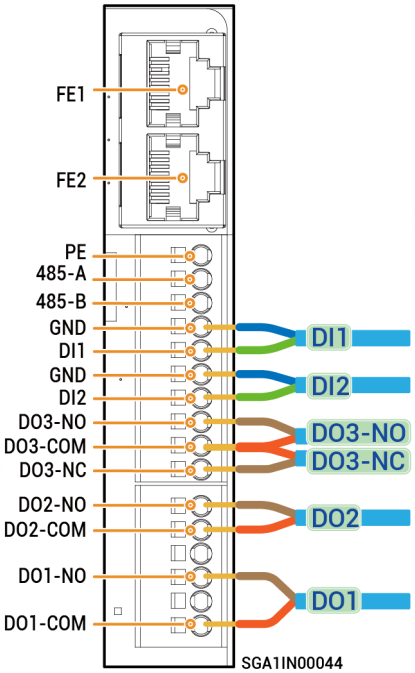
	D (mm)
	9–13
	12–18
	18–25

Routing hole--QFX	B (mm)	A (mm)	L1	L2	L3	N	PE
INV1--QF5	≥ 900		≥ 850				≥ 300
INV2--QF6	≥ 960		≥ 910				≥ 270
INV3--QF7	≥ 710		≥ 660				≥ 380
INV4--QF8	≥ 610		≥ 560				≥ 290
INV5--QF9	≥ 610		≥ 560				≥ 230
INV6--QF10	≥ 640		≥ 590				≥ 170

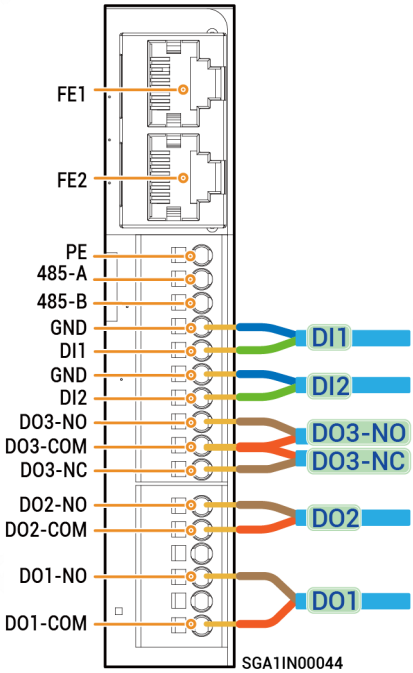
5.5 Communication port introduction

Tips

- For the Generator that starts when the dry contacts are open, connect the dry contacts to DO3-NO and DO3-COM.
- For the Generator that starts when the dry contacts are closed, connect the dry contacts to DO3-NC and DO3-COM.

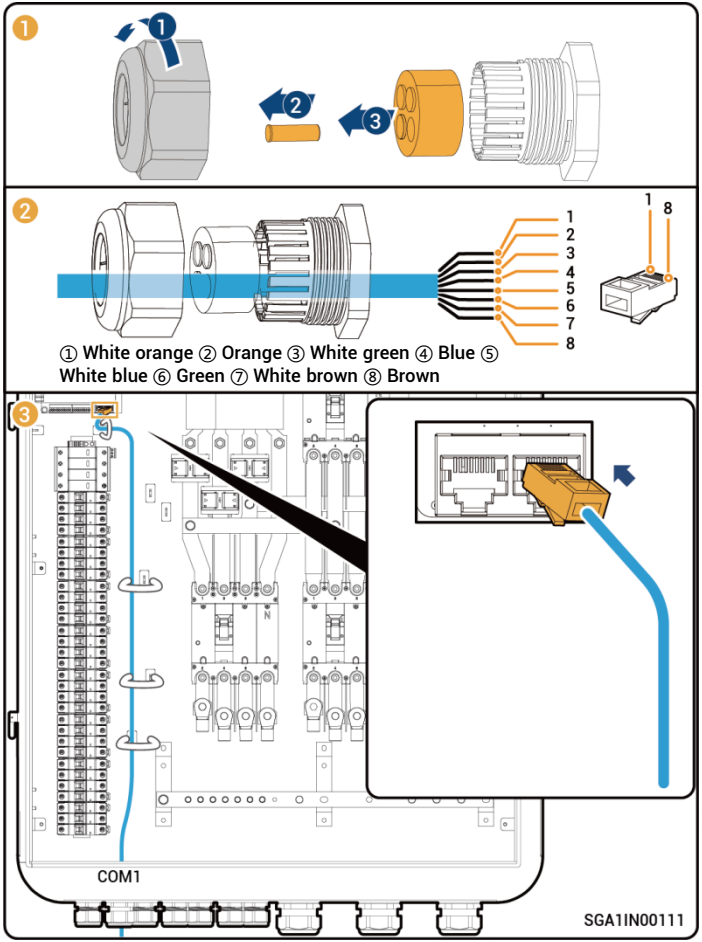


Label	Definition		Description
FE (Network cable interface)	FE1	Fast Ethernet 1	Used to connect an inverter.
	FE2	Fast Ethernet 2	Used to connect an Sigen EV AC Charger, inverter, router and so on.
(Reserved)485 (RS485 interface)	PE	PE signal shielding ground	Used to connect the equipment over RS485.
	485-A	RS485 signal 2_A+	
	485-B	RS485 signal 2_B-	
DI1 (Digital input 1)	GND	Signal GND	• Universal digital input interfaces. • DI1 is used to connect the feedback contact of the bypass switch.
	DI1	Digital input 1	
DI2 (Digital input 1)	GND	Signal GND	• DI2 can be used to connect the feedback signal of the external Automatic Transfer Switch (ATS) to identify whether the gateway "grid port" is powered by the grid or the generator. • Low impedance input (short circuit on ATS relay) indicates the power grid. High impedance input (open circuit on the ATS relay) indicates the Generator.
	DI2	Digital input 2	

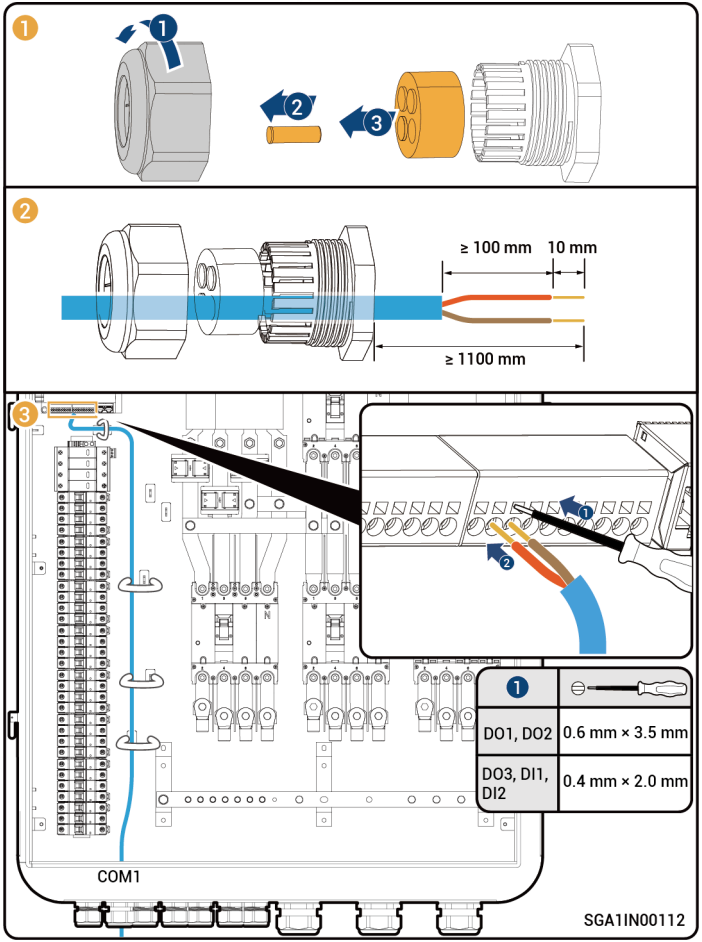


Label	Definition		Description
DO3/GEN (Dry contact 3/Generator startup)	DO3-NO	Digital output 3 - Normal Open	• DO3 interface can be used for controlling generator start in two-wire start mode. • DO3 have a contact capacity of 30 Vd.c./1 A. • NO/COM is normally open contact and NC/COM is normally close contact.
	DO3-COM	Digital output 3 - Common	
	DO3-NC	Digital output 3 - Normal Close	
DO2 (Dry contact 2)	DO2-NO	Digital output 2 - Normal Open	• DO2 is used for the output of the contactor status feedback signal for the Generator. • DO2 have a contact capacity of 30 Vd.c./1 A.
	DO2-COM	Digital output 2 - Common	
DO1 (Dry contact 1)	-	-	• DO1 is used for the output of the contactor status feedback signal for the grid. • DO1 has a contact capacity of 250 Va.c./1 A or 30 Vd.c./1 A.
	DO1-NO	Digital output 1 - Normal Open	
	-	-	
	DO1-COM	Digital output 1 - Common	

5.5.1 Connecting RJ45 Network Cable



5.5.2 Connecting DI/DO Cable

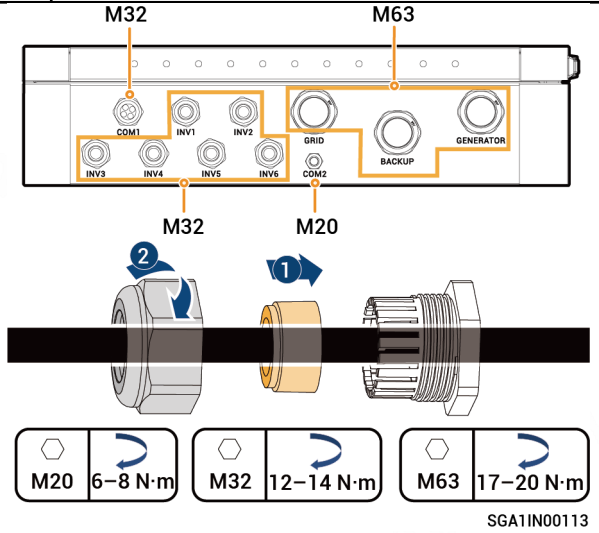


1	
DO1, DO2	0.6 mm × 3.5 mm
DO3, DI1, DI2	0.4 mm × 2.0 mm

5.6 Installing Protective Covers

Check the following items against the provided table, tighten routing holes, and install the protective covers.

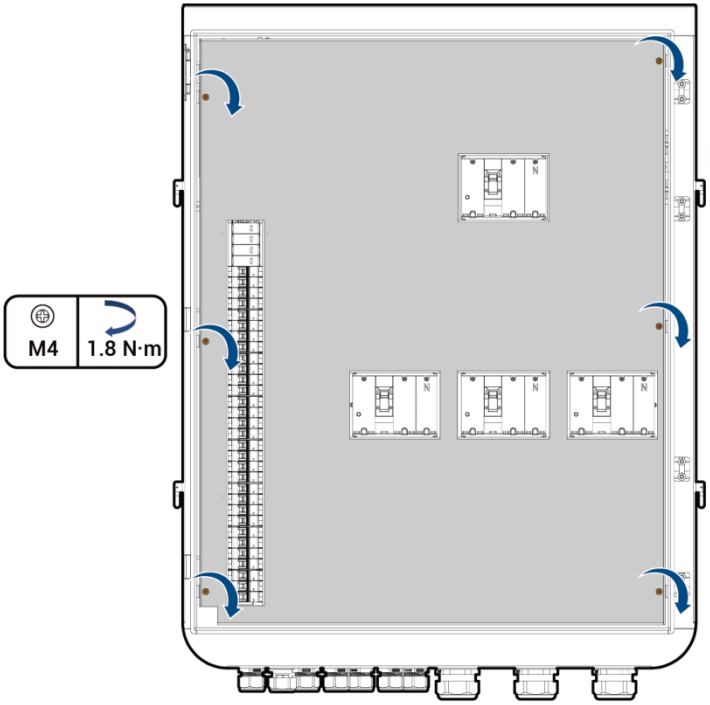
No.	Check Item
1	The equipment is securely installed.
2	Grounding cable, AC cables, and signal cables are properly connected without omission.
3	Lock screws or terminals are installed in place without any looseness.
4	Cutouts of cable ties are free of burr or sharp edges.
5	Fasten the protective cover of Gateway.
6	No construction residue inside and outside the equipment.



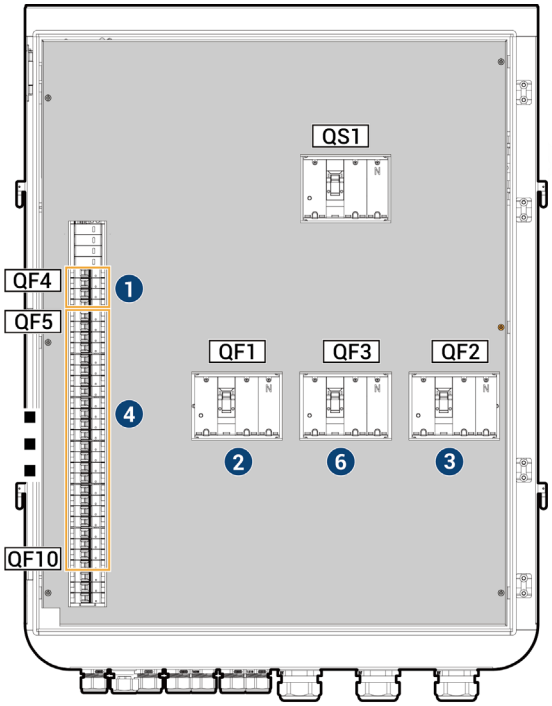
SGA1IN00113

Caution

Measure the voltage of the switch QF1 on the power grid side and check that the measured value is within the allowable range. Ensure that the cable is connected properly, tighten routing holes, and install protective covers.



SEA1IN00107



SEA1IN00114

Tips

- Turn on the upstream AC switch.
- There is a risk of electric shock when the Gateway is not grounded.
- If the surge protective device is not turned on, the failure of the surge protective device can damage loads and Gateway.

1

Caution

Do not turn on the molded case circuit breaker when it is not connected to its corresponding device.

1. Turn on the surge protective device switch QF4.
2. Turn on the molded case circuit breaker QF1 (connecting to the power grid).
3. Turn on the molded case circuit breaker QF2 (connecting to a diesel generator).
4. Turn on the molded case circuit breakers QF5–QF10 (connecting to inverters).
5. Wait until inverters are powered on.
6. Turn on the molded case circuit breaker QF3 (connecting to a backup load).

2

After the operation is done, close the front panel of the Gateway and lock the side panels with the supplied key. After this, power-on procedure is complete.

Danger

In normal cases, the bypass switch QS1 should be kept turned off.

Sigenergy Technology Co., Ltd.

Website	LinkedIn	YouTube

www.sigenergy.com

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